



Fahrenheit

System 96® Firing Schedules for Thicker Projects

Please note: the schedules below are guidelines only, not strict rules. Times and temperatures may be adjusted based on the nature of your project. To use these schedules for slumping, set the target temperature in the "variable" step to 1235 - 1250 depending on your desired results.

1/2-inch Thick			
<u>Step</u>	<u>Rate</u>	<u>Temp (°F)</u>	<u>Hold (mins)</u>
1	100	300	15
2	250	1050	10
3	*variable	1500	desired effect
4	9999	950	90
5	100	800	10
6	300	100	0

*This rate varies based on what you want to accomplish. For instance, heat faster to fire polish, slower to minimize air bubbles.

1-inch Thick			
<u>Step</u>	<u>Rate</u>	<u>Temp (°F)</u>	<u>Hold (mins)</u>
1	100	300	15
2	200	600	15
3	300	1050	15
4	*variable	1500	desired effect
5	9999	950	120
6	30	800	15
7	50	700	10
8	250	100	0

*This rate varies based on what you want to accomplish. For instance, heat faster to fire polish, slower to minimize air bubbles.

1.5-inch Thick			
<u>Step</u>	<u>Rate</u>	<u>Temp (°F)</u>	<u>Hold (mins)</u>
1	100	300	25
2	200	600	25
3	300	1050	20
4	*variable	1500	desired effect
5	9999	950	180
6	12	800	15
7	24	700	10
8	120	100	0

*This rate varies based on what you want to accomplish. For instance, heat faster to fire polish, slower to minimize air bubbles.

2-inch Thick			
<u>Step</u>	<u>Rate</u>	<u>Temp (°F)</u>	<u>Hold (mins)</u>
1	100	300	40
2	200	600	40
3	300	1050	30
4	*variable	1500	desired effect
5	9999	950	240
6	8	800	30
7	16	700	30
8	65	100	0