

# System 96® Firing Schedules - Fahrenheit



Advanced Full Fuse			
Step	Rate	Temp (°F)	Hold (mins)
1	250	250	30
2	250	1050	30-60
3	250	1250	10-30
4	250	1350-1370	20
5	300	1465*	10*
6	9999	950	60
7	200	800	10
8	300	100	0

2 solid layer + design projects benefit from longer holds to reduce bubbles

Basic Slump Fuse			
Step	Rate	Temp (°F)	Hold (mins)
1	250	250	15
2	250	1050	30
3	150	1225*	10*
4	400	950	60
5	200	800	10
6	300	100	0

## BASIC 6-Segment Firing Schedules

Basic Full Fuse			
Step	Rate	Temp (°F)	Hold (mins)
1	250	1050	30
2	250	1250	20
3	300	1465*	10*
4	9999	950	60
5	200	800	10
6	300	100	0

Basic Tack Fuse			
Step	Rate	Temp (°F)	Hold (mins)
1	250	1050	30
2	250	1250	20
3	300	1360*	10*
4	9999	950	60
5	200	800	10
6	300	100	0

\* Temperature and Hold Time are starting points, adjust to achieve desired effect.

**1350° - 1370°F = Tack Fuse, 1375° - 1440°F = Contour Fuse**